



TECH ADVISORY for
SFI Specification Versions 2.3R
Rear Engine Dragster Chassis Structure (Top Fuel); 4.99 Seconds E.T. &
Quicker
Effective: January 16, 2018

The following items have been changed via ballot and edit. Please read carefully. All other portions of SFI Spec 2.3R remain unchanged. Additions are noted by underlining, and deletions by strikethrough.

A change and edit to VI. TUBING SPECIFICATIONS - FRONT HALF, allowing the option of edge welding of sleeves in place of rosettes (item "9.c" is as an edit for clarity and intent):

9. When used, sleeves must be limited in motion on both the top or bottom rails (#45) by one of the following methods:
 - a. Rosettes on at least one sleeve per upright (#46): A minimum $\frac{1}{4}$ " , maximum $\frac{3}{8}$ " rosette weld within $\frac{1}{2}$ " of the front and rear edges of the sleeves on both sides (total of 4 rosettes), on the neutral axis (side) of the frame rail tubes.
 - b. A weld at the edge of the sleeve, less than $\frac{3}{4}$ " long and centered on the neutral axis (side) of the tubing.
 - c. If the other end of the upright has a welded sleeve or junction, the top or bottom sleeve may be limited by stops welded to the side of the frame rail tubes limiting the total fore / aft motion to 0.10".

Sleeves must not be otherwise welded to the frame rails

Edit to VI. TUBING SPECIFICATIONS - FRONT HALF, for clarity and intent:

11. Cross members (#47) and uprights (#46) must be minimum 1 1/8" x .049" with the exception of the lower rear fuel tank cross member at the front of bay 3, which must be 1" x .058" minimum. Bolt in cross members bolted to sleeves must be straight and a minimum of $\frac{3}{4}$ " x .049" round 4130 or Docol R8 or Ti9. Alternately streamline .049 tubing with a minimum 1.64" major axis and a minimum 0.714" minor axis may be used for removable cross members. Mounting of removable cross members must have a minimum 5/16" rod end or spade must be used in double shear between 2 tabs. Cross members may be installed with clamps with saddles.